Boss branches

The Marley range of five boss branches are designed to allow multiple waste pipe connections to be made to the discharge stack from different directions. Four different side entry combinations are possible together with a rear if required. Staggered waste pipe connections, directly opposite are not permitted as cross-flow could occur.

Compatibility

Boss pipes, boss connectors and strap-on bosses fitted with multi-fit “T” ring seals are suitable for use with PVC or ABS waste systems to BS EN 1566 or BS EN 1451-1, polypropylene to BS EN 1451-1 and metric size copper to BS EN 16090.

Un-perforated boss upstands on boss pipes, branches and reducers may be drilled to accept 32, 40 or 50mm boss connectors (SA441). SA421 and SA422 using a 51mm diameter hole saw. Knuckle bends KB025 and KB035 can also be used as 90° boss connectors for 40 and 50mm PVC or ABS waste pipework.

Horizontal connections

The SW54135 boss pipe is recommended for use in horizontal situations where connections to 110mm diameter pipe is made at 45°. This fitting has a 50mm solvent weld socket to accept PVC or ABS waste pipes.

WC connections

Two different types of connectors are available to allow connection to vitreous china or stainless steel WC pans, slop hoppers and other similar sanitary equipment. Manufactured in PVC and uPVC (ethylene vinyl acetate) to accommodate a range of outlet sizes between 84 and 110mm sanitary pipework or underground drainage.

The SA9421W, ST41W and SG40W connectors are supplied complete with flexible seal and retaining cap. Where the SG41W or ST41W pan connectors are used, the WC socket must be trimmed to suit the length of pan spigot before the SA323W is solvent welded in position.

Ground floor toilets often have their own connection to the building drain to eliminate pipework and ducting. Where this occurs both types of connector are suitable for push-fit or solvent weld joining to the 110mm PVC drain.

Boss pipe connections

Four different types of fitting are available to provide alternative methods of connecting small diameter waste pipes to 82, 110 and 160mm vertical discharge stacks.

Single boss pipes.

Available with ring seal or solvent weld sockets for push-fit or solvent weld joining, single boss pipes allow 32, 40 and 50mm waste pipe connections to be made at 87½° direct to the vertical stack.

Multiple entry boss pipes.

Supplied in ring seal or solvent weld options, all have 90° boss upstands moulded on each fitting with one inlet port open. Connection is made using the appropriate size Marley boss connector to suit 32, 40 or 50mm waste pipes.

Patch bosses.

Suited for solvent weld joining to new and existing 82mm diameter PVCu discharge stacks to accept 32, 40 and 50mm size PVC or ABS waste pipework.

Installation data